

(Standard Cab)
PGL-415DI-C1D
PGL-430DI-C1D

(Max Cab)
PGL-415DI-C1D-1
PGL-430DI-C1D-1

(Standard Cab)
PGL-415DI-C1MC
PGL-430DI-C1MC

(Max Cab)
PGL-415DI-C1MC-1
PGL-430DI-C1MC-1

Cam Am Defender 1000 4" Dual Idler Portal Kit (2 & 4 Seater)
Cam Am Commander/ Maverick Sport 4" Dual Idler Portal Kit (2 & 4 Seater)



Parts Available For These Popular Brands and Others

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PRODUCT DISCLAIMER

The installation of products sold or manufactured by High Lifter Products including, but not limited to suspension components such as lift kits, gear reduction lifts, frame stiffener kits, snorkels, and tires that exceed the original specifications for the vehicle, may change the vehicle's center of gravity and handling characteristics both on- and off-road. You are aware that the installation of tires that are larger than original vehicle specifications may reduce the effectiveness of the braking system. Use of these products may place added stress to the original factory vehicle components which could cause them to weaken or possibly fail.

Products sold or manufactured by High Lifter Products are intended for off-road use only. Operation of a vehicle modified with these products on a road could result in serious bodily injury or death, and such operation may violate the laws of your state or municipality. You agree to operate your vehicle exclusively in the manner intended by the vehicle manufacturer. You agree that failure to safely and reasonably operate your vehicle could result in serious bodily injury or death, and that, as a result of installation of this product(s) to your vehicle, extreme care must be taken to prevent vehicle rollover or loss of control, which may be more likely to occur as a result of said modifications. You will avoid unsafe maneuvers, including sudden sharp turns or other abrupt maneuvers, which could make a vehicular accident more likely. You understand that High Lifter Products is not responsible or liable for any damages or any injuries to yourself or your passengers that could occur upon possible accidents due to driver error, incorrect installations, bad judgment, incompatibility with other aftermarket accessories or natural disasters to the fullest extent allowable by law.

You will have all vehicle occupants fasten seatbelts, if equipped, and wear proper safety equipment, such as DOT approved helmet and eye protection prior to operating the vehicle. You understand and acknowledge that failure to wear proper safety equipment may increase the risk of serious bodily injury or death to yourself and any passengers.

Proper installation of products sold or manufactured by High Lifter Products requires knowledge of the factory recommended procedures for removal and installation of original equipment components. Installation of these products without proper knowledge and experience may affect the performance of these components and the safety of the vehicle and cause serious bodily injury or death. It is strongly recommended that a certified mechanic familiar with the installation of similar components perform the product(s) installation.

Prior to installing any products sold or manufactured by High Lifter Products you will perform or cause to be performed an inspection of their vehicle to confirm its condition is suitable for the installation of these products. A proper inspection of the vehicle includes confirmation that the vehicle has not been in a collision and is free of corrosion. If the vehicle is suspected to have been in a collision or misused, or is otherwise unsuitable for modification, you will not install the product(s). You will continue to inspect the vehicle prior to each use to confirm its condition is suitable for its intended use, and you acknowledge that the failure to do so may result in serious bodily injury or death, as well as damage to the vehicle itself.

You will install any warning labels provided with the product so it may be prominently seen by yourself and all passengers. You will notify all passengers of the modifications performed to your vehicle prior to operation.

Insurance companies may handle coverage of a modified vehicle differently. Please check with your insurance carrier prior to modifying the vehicle to ensure your coverage remains sufficient.

Installation of this product(s) may void your vehicle warranty. If this is a concern, please check with the manufacturer or dealer before purchase or installation of this product(s).

IMPORTANT!

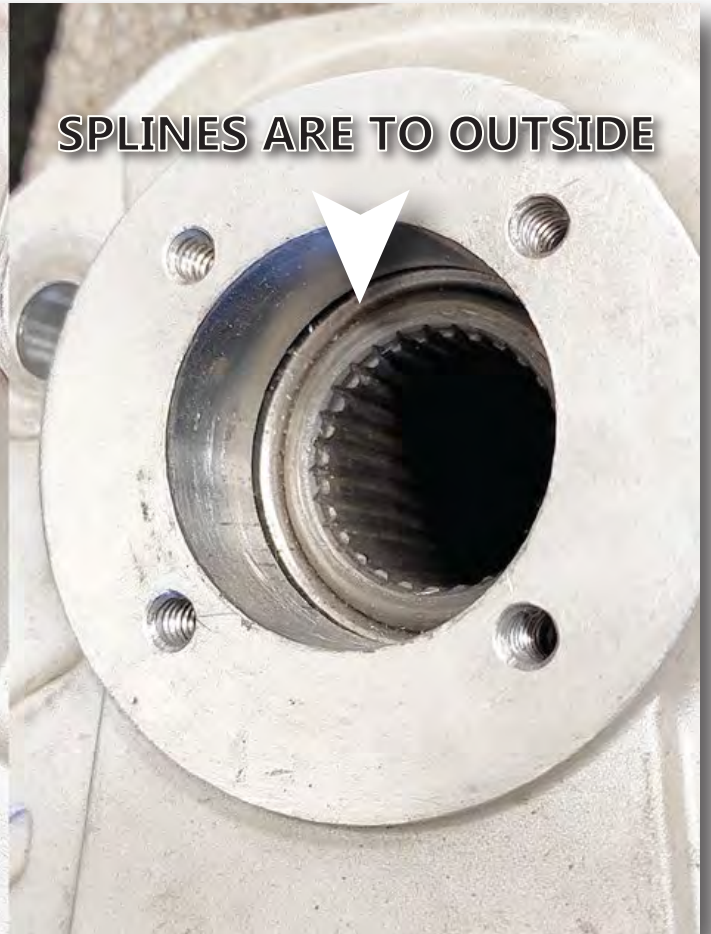
ENSURE YOU PROPERLY IDENTIFY THE FRONT AND REAR PORTALS BEFORE YOU BEGIN THE INSTALLATION.

REAR



SPLINES ARE TO INSIDE

FRONT



SPLINES ARE TO OUTSIDE

PORTAL INTRODUCTION

READ THESE INSTRUCTIONS CAREFULLY. IT IS RECOMMENDED THAT A PROFESSIONAL MECHANIC PERFORM THE INSTALLATION. CARE SHOULD BE TAKEN TO FOLLOW ALL STANDARD SAFETY PROCEDURES.

• **PRIOR** TO INSTALLATION, A THOROUGH INSPECTION OF THE SUSPENSION SHOULD BE MADE. INSPECT THE VEHICLES STEERING, DRIVELINE, AND BRAKE SYSTEMS, PAYING CLOSE ATTENTION TO THE SUSPENSION LINK ARMS AND BUSHINGS, ANTI-SWAY BARS AND BUSHINGS, TIE ROD ENDS, BALL JOINTS AND WHEEL BEARINGS.

• ALSO CHECK THE STEERING SECTOR-TO-FRAME AND ALL SUSPENSION-TO-FRAME ATTACHING POINTS FOR STRESS CRACKS. THE OVERALL VEHICLE MUST BE IN EXCELLENT WORKING CONDITION. ANY WORN, BENT OR BROKEN PARTS SHOULD BE REPAIRED AND/OR REPLACED.

NOTE: DO NOT ADD OR FABRICATE ANY COMPONENTS TO GAIN ADDITIONAL SUSPENSION HEIGHT.

NOTE: AFTER INSTALLATION, ANOTHER INSPECTION SHOULD TAKE PLACE, CHECKING FOR LOOSE COMPONENTS OR MISSING HARDWARE. INSPECT, AGAIN AFTER EIGHT (8) HOURS OF OPERATION. REMEMBER TO CHECK THE LUG NUTS AGAIN.

NOTE: A FACTORY SERVICE MANUAL SHOULD BE ON HAND FOR REFERENCE. THE MANUAL WILL CONTAIN FASTENER TORQUE SPECS, ASSEMBLY TECHNIQUES, AND SPECIAL TOOL REQUIREMENTS THAT ARE UNIQUE TO THIS PARTICULAR YEAR AND MODEL VEHICLE.

REQUIREMENTS



TOOLS

- Jack Stand
- Metric & standard socket assortments
- Metric & standard hex key/sockets
- Torque wrench
- Multi-purpose pliers
- Wire cutter/snips
- Mallet (Soft face hammer)
- Drift punch/pin
- Vice or Press



TIRE REQUIREMENTS

- Up to 30" Stock
- 31" with 3" Lift Kit
- 32" to 33" Forward Kit 1.5"
- 34" Forward Kit and Lift Kit
- 35" to 37" Big Lift Kit (45%)
- 38" to 39" Big Lift Kit (45% or 60%)
- 40" to 44" Big Lift (STRONGLY SUGGEST 60%)



WHEEL REQUIREMENTS

- 18" or larger wheel required
- 18" wheels cannot exceed 4-1/2" backspacing
- 20" and larger wheels cannot exceed 5" backspacing



SUPPLIES

- Water-resistant grease
- DOT 4 brake fluid
- 80w90 gear oil

HIGHLIFTER

PARTS DIAGRAM

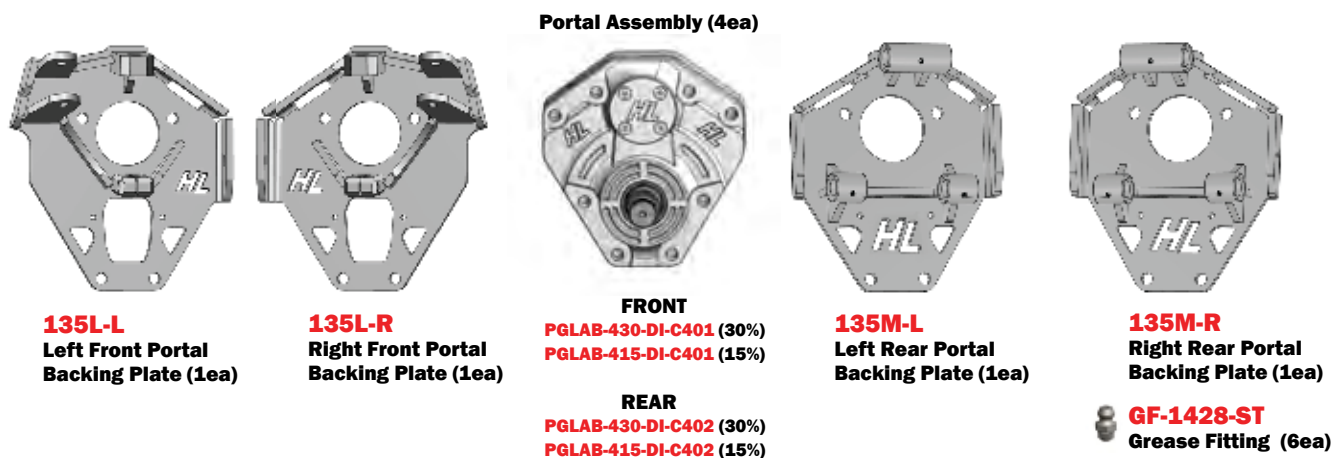
HARDWARE & BRAKE LINES (PGLBOX-C401-DI-B1)



FRONT BACKING PLATES (PGLBOX-C401-DI-B2)

PORTALS











REAR BACKING PLATES (PGLBOX-C401-DI-B3)



HIGHLIFTER

PARTS DIAGRAM

BRAKE LINE KIT (94P)

BRAKE LINES	FITTING 1		LENGTH		FITTING 2
FRONT SUPPLY	70° DOWN BANJO		36"		45° SWIVEL
FRONT RIGHT	90° SIDE BANJO		50"		45° SWIVEL
FRONT LEFT	90° SIDE BANJO		50"		45° SWIVEL
REAR RIGHT	90° SIDE BANJO		42"		45° SWIVEL
REAR LEFT	90° SIDE BANJO		42"		SWIVEL NUT

STANDARD CAB



64P
118" Rear Brake
Line Supply (1ea)

BRAKE LINE HARDWARE



3 Equal Flare Tee
w/ hole (2ea)



M10 Copper
Washer (12ea)

MAX CAB



67X
146" Rear Brake
Line Supply (1ea)

BUSHINGS & ADDITIONAL HARDWARE PGLBOX-C1MC

THIS HARDWARE IS FOR COMMANDER/ MAVERICK
SPORT ONLY.



54-10033
Banjo Bolt
(1ea)



BK-R-50-1231
Rear Bushing Kit
(2ea)



54-10034
M10 Copper
Washer (2ea)

Front INSTALL

FRONT WHEELS

Removal

1



FRONT PASSENGER SIDE KEEP ALL FACTORY HARDWARE.

Place jack under the **FRONT** center of the UTV and lift until the weight is off the suspension. Ensure that the vehicle is properly secured.

Raise unit an additional 4" to accommodate portals.

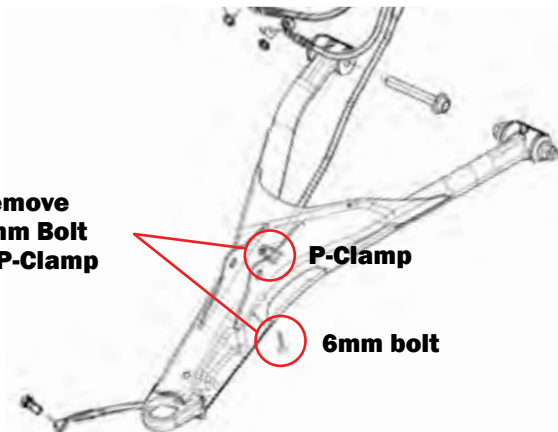
Remove the front wheels.

BRAKE CALIPER & BRAKE LINES

Removal

2

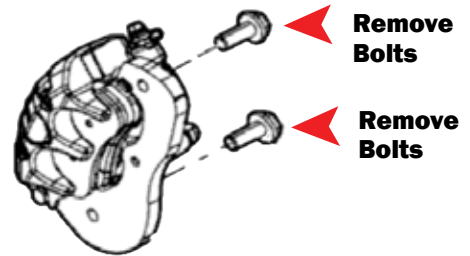
Remove
6mm Bolt
& P-Clamp



P-Clamp

6mm bolt

Disconnect brake lines by removing the 6mm bolt from the p-clamps from under the arm.



Remove
Bolts

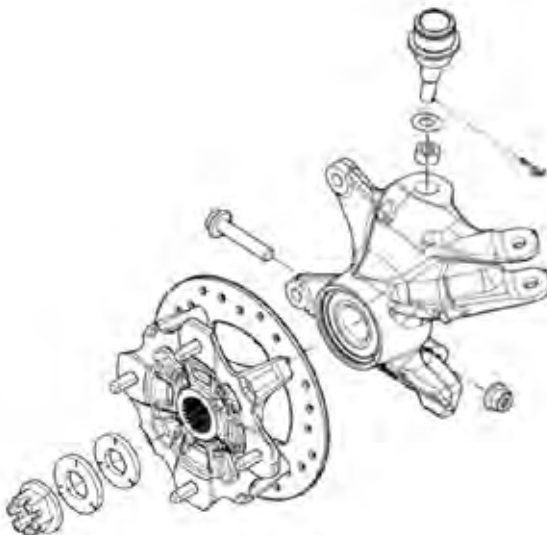
Remove
Bolts

Remove the brake caliper mounting bolts (15mm)
Set caliper aside.

HUB ASSEMBLY

Removal

3



Remove the cotter pin, axle nut, and washers from the hub assembly, then remove the hub. (30mm)

REPEAT STEPS ON OPPOSITE SIDE

Front INSTALL

BALL JOINTS & TIE RODS

Removal

4

TIE ROD END



Disconnect the tie rod from the knuckle. (15mm)

KEEP ALL FACTORY HARDWARE.

UPPER BALL JOINT



Disconnect the Upper ball joint by removing the cotter pin and bolt. (19mm)

LOWER BALL JOINT



Disconnect the Lower ball joint by removing the bolt at the knuckle. (15mm)

STEERING STOP

Install

5

NOTICE: DO NOT remove the pinion. The images featured are for DEMONSTRATIVE PURPOSES ONLY.

BOOT REMOVAL

The rubber boots on the rack and pinion are held on by zip ties. You will need to cut the zip tie that secures the boots to the inside of the rack and pinion.

START WITH THE DRIVER'S SIDE

This side has the least amount of room. Once you install the spacer on the passenger side you will have less play on the driver's side. **DO NOT REMOVE THE FACTORY SPACER ALREADY IN PLACE.** Turn the steering wheel all the way to the RIGHT. Place (2) steering stops between the inner tie rod joint and the rack and pinion.

PASSENGER SIDE

Turn the steering all the way to the left. Place (2) steering stops between the inner tie rod joint and the rack and pinion. It is a tight fit, so you may have to force it on, this is to ensure that the spacer stays in place.

RE-SECURING BOOT

Turn the steering wheel closer to the center to allow play in the boot. Slide the boot back down and secure it with an 11" zip tie.



Pull boot back to reveal the shaft.



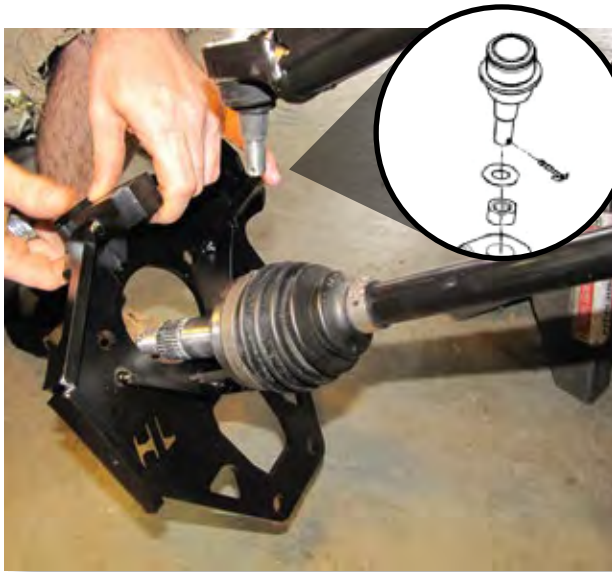
Install steering stops to the pinion shafts.



REAR BACKING PLATE

Install

6



Place the backing plate into position on the control arms and guide the axle through.

Insert the upper ball joint into the upper mount bracket. Secure with factory nut, washers, & cotter pin.

Insert the lower ball joint into the lower mount bracket on the backing plate.

Fasten ball joints with the factory hardware. (15mm) [50 ft lbs]

Note: You may need to clean powder coating from the holes.

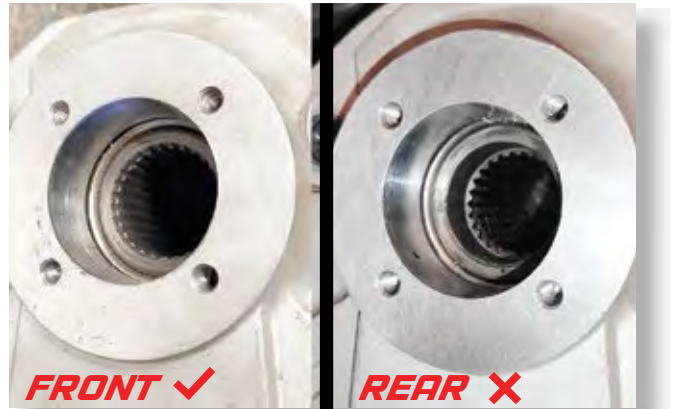
BOX CAP

Install

7



Remove the 1/4-20 x 3/4" screws, cap, and gasket from the lid of the assembled portal box.



NOTE: On the REAR portal boxes, the drive gear splines should be recessed.

REAR CALIPER BRACKET

Install

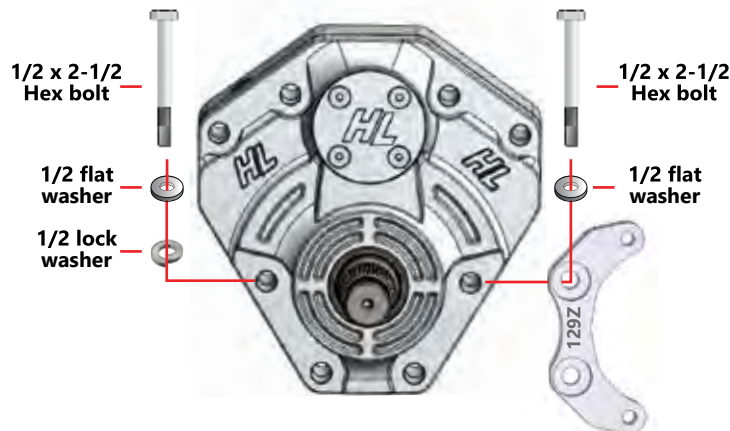
8

REAR

Install the 129Z caliper bracket facing the REAR of the vehicle.

YOU MUST DISCARD THE PRE-INSTALLED LOCK WASHER.

The bolt head should sit flush with the bracket.



FRONT

Each side has pre-installed hardware on the portal box.

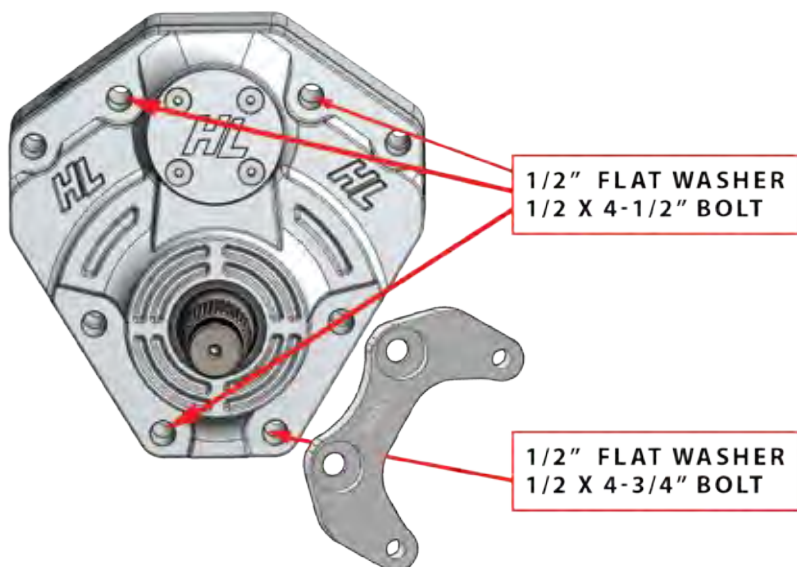
The installment should look like the featured diagram, when complete.

Front INSTALL

FRONT CALIPER BRACKET

Install

9

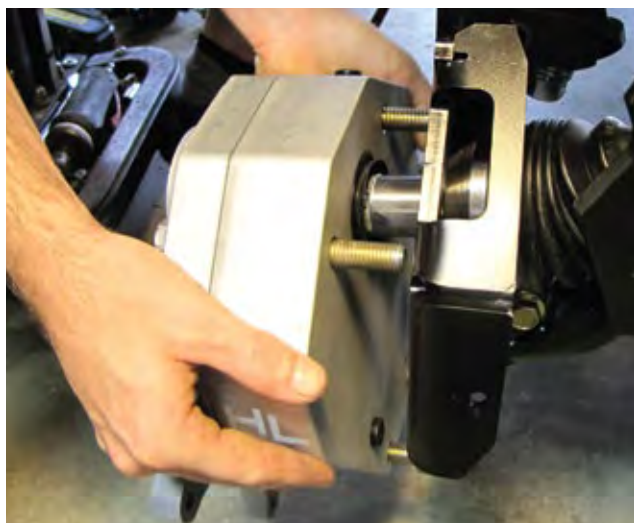


Insert the washers and bolts below through the remaining (4) holes in the front portal box.

FRONT PORTAL

Install

10

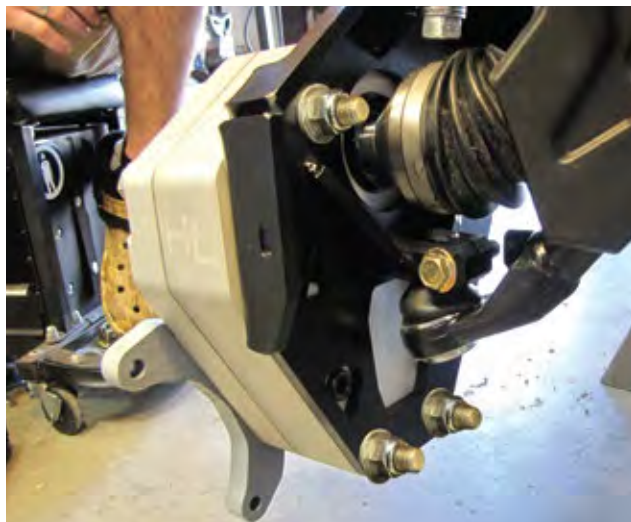


Apply water-resistant grease to the drive splines. Be sure to apply product all around the outer edge as well.

Rotate the portal box 'Up & In' as you guide the drive shaft axle through the inner drive gear.

Insert the bolts through the corresponding holes in the backing plate.

11



Loosely fasten all (4) bolts with 1/2" flat washers and 1/2" lock nuts. Ensure parts fit correctly then torque. (3/4) [105 ft lbs]

12



TIE ROD END

Install the tie rod end into the backing plate mount bracket. Fasten with the factory hardware. (18mm) [90 ft lbs]

NOTE: If you are using our High Lifter Big Lift or Front Forward Arms in conjunction with this portal kit, you may need to drill out the tie rod mount bracket to utilize the steering hardware you are currently using.

FRONT PORTAL

Install

13



Apply LOCTITE (BLUE) to the supplied M20 shoulder axle nut (PGLC-AXNUT-5) and torque onto the drive shaft axle. (30mm) [20 ft lbs]



Align the portal box lid cap & gasket. Use the 1/4-20 x 3/4" screws and install the cap to the portal box. [8 ft lbs]

ROTOR ASSEMBLY

Install

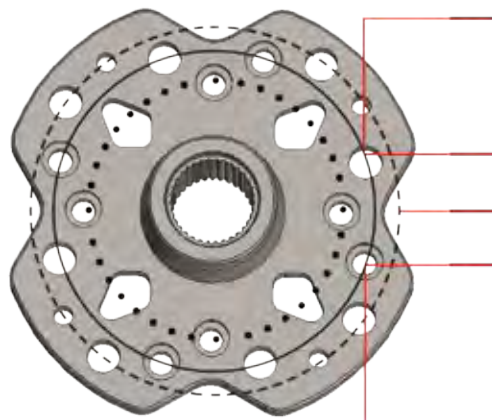
14

Locate all (4) multi pattern hubs, so they can all be assembled at the same time. They are designed to work with different bolt patterns.

NOTE: They may have oil on them to prevent corrosion. If so, you will need to use a cleaner and remove most of the oil.

With the shorter lip side faced down, find the bolt pattern that corresponds to your make and model. Use the provided studs (10mm-1.5 stud) (4/137mm bolt pattern)

156mm
137mm
110mm



3/8-24 Stud



10mm-1.25 Stud *



12mm-1.5 Stud



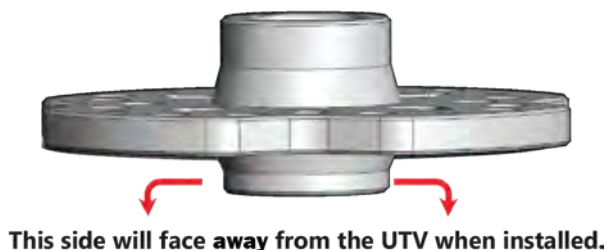
12mm-1.25 Stud

Front INSTALL

ROTOR ASSEMBLY

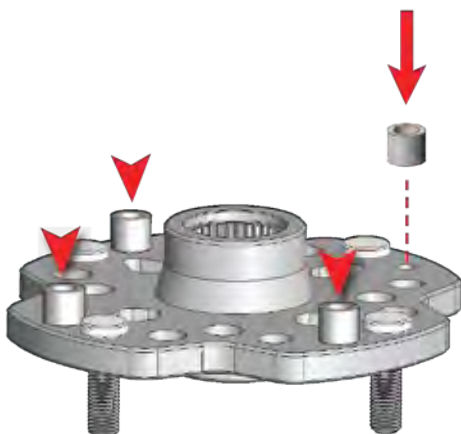
Install

- 15** For the following steps, place this side (the shorter lip) face down on your working surface.



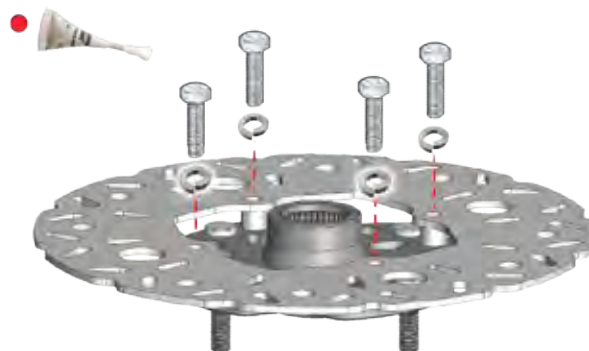
- 16** **DO NOT PRESS THE STUDS INTO THE TAPPED HOLES THAT ARE FOR THE ROTOR.**
- Press in stud with a press or vice
- 10mm -1.25 Stud
- Use a socket or something similar to back the stud and rotor.

- 17** Place the 1/2 spacers over the tapped holes. These spacers go **BETWEEN** the hub and rotor.



- 18** **NOTE: COUNTER BORES ON ROTOR SHOULD BE FACING UP.**

Install the rotor and secure it to the hub by applying **LOCTITE (RED)** to the (4) 3/8 x 1-1/4" hex head bolts & (4) 3/8 lock washer. (7/32) [45 ft lbs]



FRONT ROTOR ASSEMBLY

Install



Apply waterproof grease to the spindle splines and slide the brake rotor onto the spindle shaft.



Slide on the 30mm lock washer, 30mm castle nut. (46mm) [Min 120 ft lbs]

Tighten the castle nut further if needed to align grooves with hole in the spindle for the cotter pin.

Install the cotter pin, then bend it to secure it.

21



Disconnect the stock brake line from the caliper, if you have not done so already.

Have a container ready to collect fluid.

NOTE: IF YOU ARE HAVING DIFFICULTY REMOVING THE BOLT, MOUNT THE BRAKE CALIPER TO THE BRACKET, THEN LOOSEN THE BANJO BOLT.

REPEAT STEP ON OPPOSITE SIDE

22 **LEFT DRIVER SIDE**



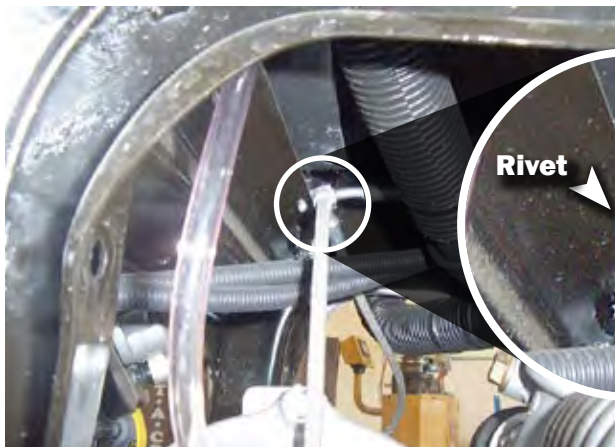
Remove the panel from the fender well on the (DR) side to access the master cylinder.



Disconnect and remove the factory FRONT SUPPLY LINE. Have a container ready to collect fluid.

23 **OLDER MODELS**

REMOVE ANY ADDITIONAL FASTENERS OR TIES PREVENTING REMOVAL OF THE FACTORY FRONT BRAKE LINES.



Remove the rivet and disconnect the front T-block from the frame (above the front differential). You may need to use an angle grinder to remove this rivet.

NOTE: IT IS OPTIONAL TO SIMPLY CUT THE LINES FOR QUICKER REMOVAL, SINCE THEY WILL NOT BE REUSED.

NEWER MODELS



There's a T-block by each lower arm at the frame. Remove these blocks by drilling off the rivets. Disconnect and remove all front brake lines.

Front INSTALL

FRONT BRAKE LINES

Removal & Install

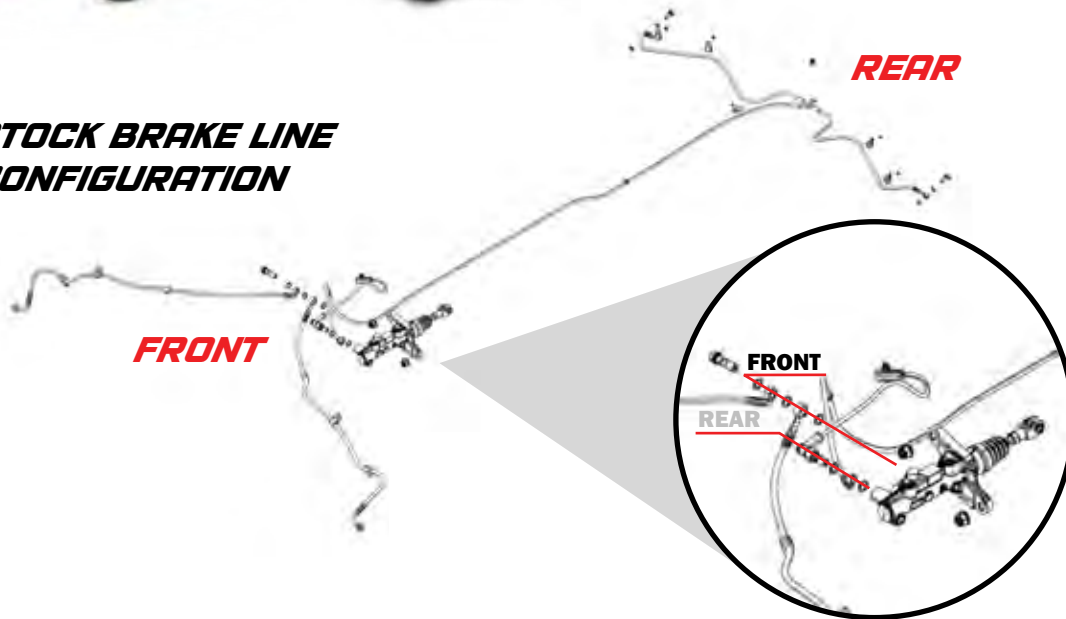
MAVERICK SPORT / COMMANDER



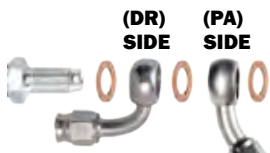
IF YOU HAVE A MAVERICK SPORT OR COMMANDER FOLLOW THE NEXT STEPS. You will be converting the two front brake lines into a single line supply that routes to a T-block then to the hubs.

IF YOU HAVE AN OLDER DEFENDER SKIP THIS STEP. DOES NOT APPLY.

STOCK BRAKE LINE CONFIGURATION



STOCK BRAKE LINES



FRONT SUPPLY LINE

Remove the left and right brake lines, then remove the front brake line banjo bolt from the master cylinder. Discard brake lines.

REPLACEMENT BRAKE LINE

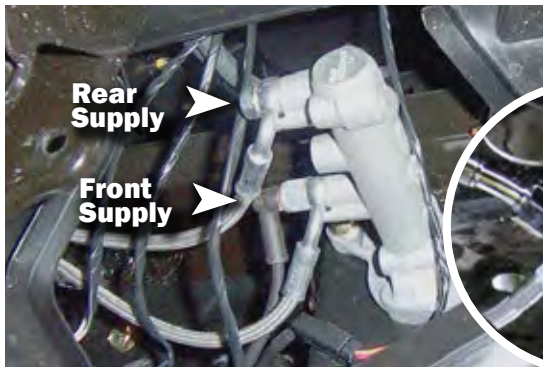


Install the 36" FRONT SUPPLY LINE to the master cylinder into what was previously the front brake lines location. Secure supply line into the master cylinder with provided banjo bolt 10mmx1.25 followed by a copper washer on each side of the banjo fitting.

CONTINUE WITH SAME STEPS AS DEFENDER...

24

ROUTING



FRONT SUPPLY LINE

(94P) Connect the new 36" front supply line to the master cylinder using the provided 10mmx1.25 banjo bolt and back to the supplied T-block. Install the new 50" front left (driver side) and 50" front right (pass side) brake lines from the t-block to the calipers.

FRAME

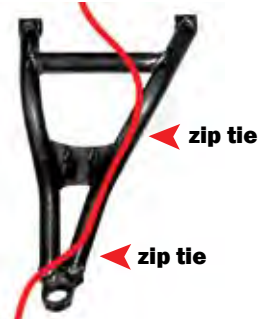
Secure the T-block to the frame by using the supplied 5mmX20mm bolt followed by a 5mm washer and 5mm lock nut. Mount it to the frame in the same location as older models. (just above the differential)

UPPER CONTROL ARM



STOCK ARM

AFTERMARKET ARM



Secure the 50" front brake line to the upper arm by using the factory hardware and supplied p-clamps to fasten the brake lines in place. Route the line under the FRONT UPPER ARM. If you have aftermarket arms secure it to the front of the arm with the supplied zip ties.



CALIPER

Install the banjo fitting onto the caliper; inspect for debris. Ensure there is a washer on EACH side of the banjo fitting. Position the fitting to the proper angle for maximum suspension travel. Install the caliper onto the front of the portal box, then secure it using the supplied M10x1.25x30 bolt and 10mm washer [30 ft lbs] torque (13mm) [15 ft lbs] NOTE: Remember, the bleed off valve always goes to the TOP of the caliper.



BACKING PLATE

Secure the brake line to the front of the portal backing plate by using a p-clamp. Insert a 5mm x 20mm bolt through the clamp and backing plate, followed by a 5mm washer and 5mm lock nut. Ensure there is no pinching or binding on the lines and that there is not contact with moving parts.

REPEAT STEPS ON OPPOSITE SIDE

Rear INSTALL

REAR WHEELS

Removal

25



REAR PASSENGER SIDE

KEEP ALL FACTORY HARDWARE.

Place jack under the **REAR** center of the UTV and lift until the weight is off the suspension. Ensure that the vehicle is properly secured.

Raise unit an additional 4" to accommodate portals.

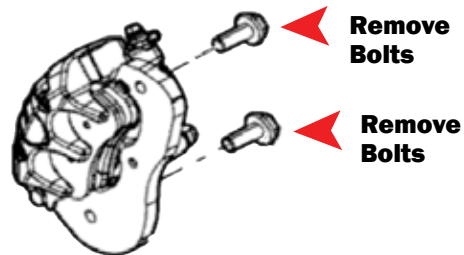
Remove the rear wheels.

CALIPER & HUB

Removal

26

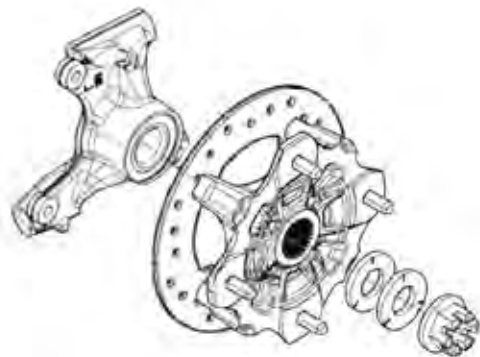
CALIPER



Remove the brake caliper mounting bolts from the hub assembly. (15mm) Set caliper aside.

27

HUB



Remove the cotter pin and castle nut (30mm) on the rear axles, then remove the brake rotor assembly.

28 REAR KNUCKLE ASSEMBLY



IF YOU HAVE A 2022 DEFENDER, MAVERICK SPORT, OR COMMANDER YOU WILL NOT BE ABLE TO REMOVE FACTORY BUSHINGS. THEY ARE BUILT IN, WE HAVE SUPPLIED REPLACEMENT BUSHINGS FOR THIS REASON.

Remove the bolts (15mm) and nuts that attach the rear knuckle to the upper & lower A-arms. Retain factory hardware.

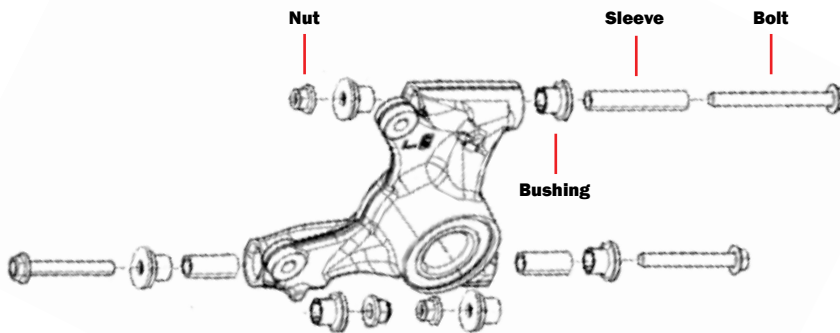
Reuse the factory bushings, and sleeves, if in good condition. Inspect components for wear. Replace as needed.



Remove sleeves from both arms.

Use a screw driver to pry the bushings from the pivot collars.

NOTE: Use caution when removing the bushings from the knuckle. These are plastic bushings and can be damaged easily.



29 REAR BACKING PLATE



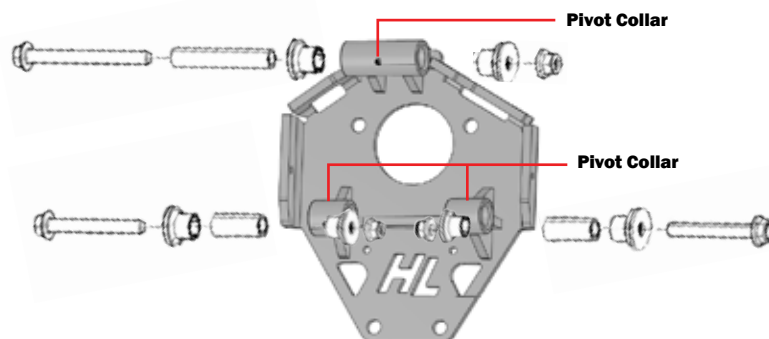
IF YOU HAVE A 2022 DEFENDER, MAVERICK SPORT, OR COMMANDER, USE THE REPLACEMENT BUSHINGS SUPPLIED.

Insert the bushings and sleeves into the collars of the rear backing plate. Install the grease fittings. DO NOT OVER TIGHTEN.

NOTE: We recommend applying quality water-resistant grease to the bushings, especially inside the pivot collar and along the sleeve.



GF-1428-ST
Grease Fitting (6ea)



REPEAT STEPS ON OPPOSITE SIDE

Rear INSTALL

REAR BACKING PLATE

Install

30



Place the backing plate into position on the control arms and guide the drive shaft through.

Use the factory hardware to fasten the plate to the lower control arm. (15mm) Torque [90 ft. lbs]

Fasten to the upper control arm. (15mm) Torque [50 ft. lbs]

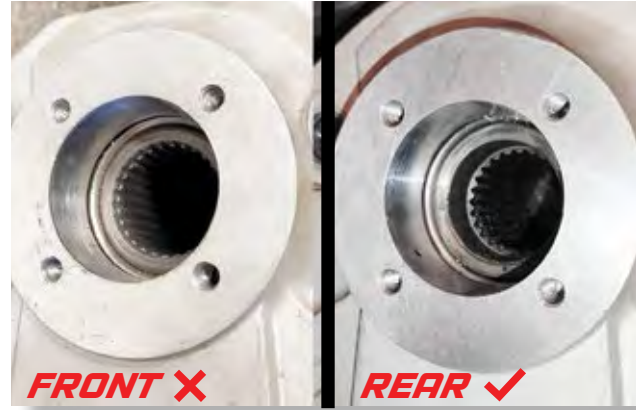
BOX CAP

Install

31



Remove the 1/4-20 x 3/4" screws, cap, and gasket from the lid of the assembled portal box.



NOTE: On the REAR portal boxes, the drive gear splines should be recessed.

REAR CALIPER BRACKET

Install

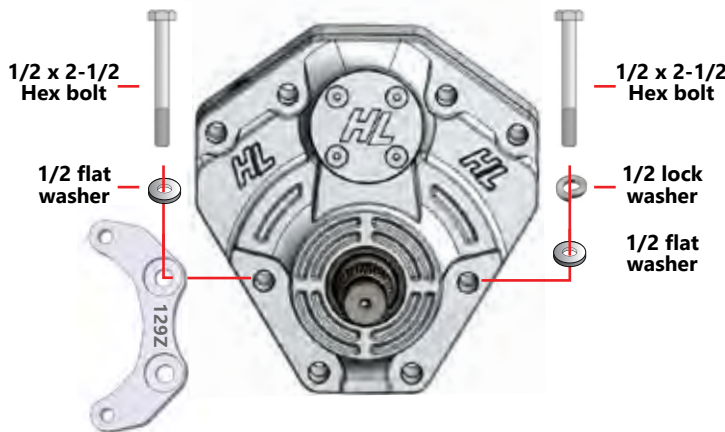
32

REAR

Install the 129Z caliper bracket facing the REAR of the vehicle.

YOU MUST DISCARD THE PRE-INSTALLED LOCK WASHER.

The bolt head should sit flush with the bracket.



FRONT

Each side has pre-installed hardware on the portal box.

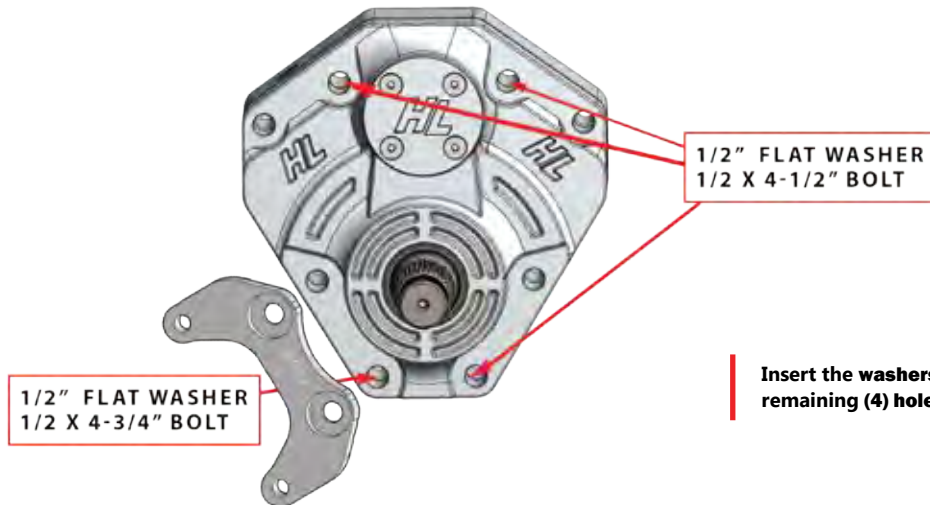
The installment should look like the featured diagram, when complete.

Rear INSTALL

REAR PORTAL

Install

33



Insert the washers and bolts below through the remaining (4) holes in the rear portal box.



Apply water-resistant grease to the drive splines. Be sure to apply product all around the outer edge as well.

Rotate the portal box 'Up & In' as you guide the drive shaft axle through the inner drive gear.

Insert the bolts through the corresponding holes in the backing plate.



Loosely fasten all (4) bolts with 1/2" flat washers and 1/2" lock nuts. Ensure parts fit correctly then torque. (3/4) [105 ft lbs]

REPEAT STEPS ON OPPOSITE SIDE

Rear INSTALL

REAR AXLE NUT

Install

34



Apply LOCTITE (BLUE) to the supplied M20 shoulder axle nut (PGLC-AXNUT-5) and torque onto the drive shaft axle. (30mm) [20 ft]



Align the portal box lid cap & gasket. Use the 1/4-20 x 3/4" screws and install the cap to the portal box. [8 ft lbs]

ROTOR ASSEMBLY

Install

35

IF YOU HAVE NOT ALREADY ASSEMBLED THE HUB TO THE ROTOR, REFER TO STEPS 14-18 FOR DETAILS.



Slide on the 30mm lock washer, 30mm castle nut. (46mm) [Min 120 ft lbs] Tighten the castle nut further if needed to align grooves with hole in the spindle for the cotter pin. Install the cotter pin, then bend it to secure it.



Apply waterproof grease to the spindle splines and slide the brake rotor assembly onto the spindle shaft.

REAR BRAKE LINES

Removal

36

RIGHT PASSENGER SIDE



Raise the bed on the passenger side to access the rear supply brake line. Drill off the rivets along the frame to free the line from the p-clamps. On older models, remove the rivet and disconnect the t-block that's secured at the rear of the frame. On newer models, there's a T-block located by each lower arm at the frame.

Rear INSTALL

REAR BRAKE LINES

Removal

37 PASSENGER SIDE OF CAB



Remove the battery cover, front bulkhead cover, and floorboard cover from the cab to access the brake lines.

38 REAR

FRONT

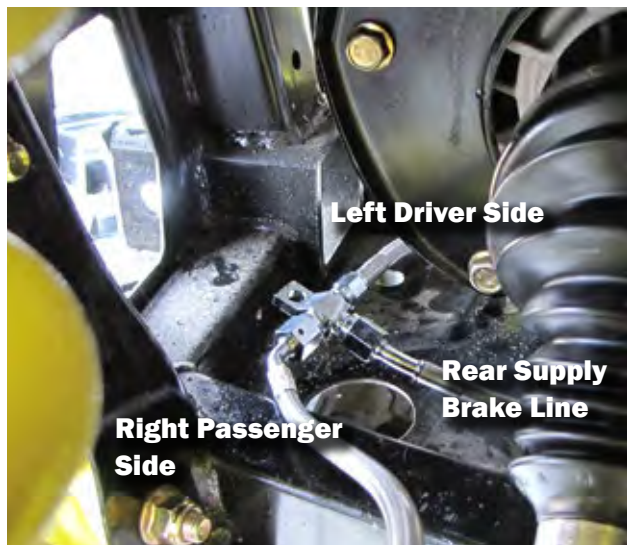


Disconnect the rear brake lines from the calipers. Have a container ready to collect fluid.. Disconnect the rear supply line from the cylinder then remove it and the factory REAR brake lines. It is faster to cut the lines since they will not be reused, but is not necessary.

REAR BRAKE LINES

Install

39 REAR PASSENGER SIDE



Install the new rear supply brake line (64P – Standard Cab) or (67X – Max Model) to the master cylinder (at the front) to the new T-block (at the rear).

Connect the new 42" rear left (driver side) & rear right (pass. side) brake lines to the supplied rear T-block.

Drill a 5mm hole through the frame. Secure the new T-block near the original T-block location using a 5mm x 20mm bolt followed by a 5mm washer and 5mm lock nut.

40

LOWER CONTROL

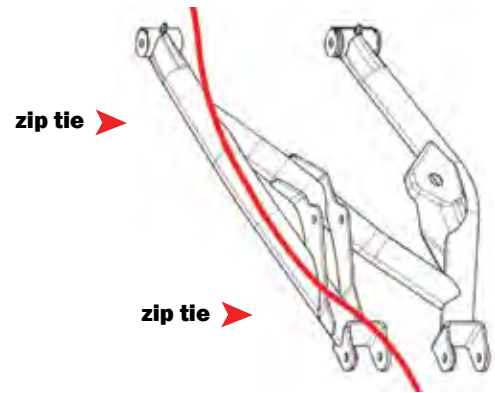


BRAKE LINE ROUTING

Route the 42" rear brake lines to the back of the **REAR LOWER ARMS** down to their corresponding hubs.

Secure the brake line to the lower arm by using the supplied 8" zip ties to fasten the brake lines in place.

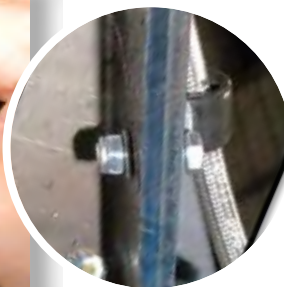
STOCK ARM



CALIPER

Install the banjo fitting onto the caliper with the proper angle for maximum suspension travel. Inspect for debris. **Ensure there is a washer on EACH side of the banjo fitting.** torque (13mm) [15 ft lbs]

Install the caliper onto the rear of the portal box, then secure it using the supplied M10x1.25x30 bolts and 10mm washer. [30 ft lbs] **NOTE:** Remember, the bleed off valve always goes to the **TOP** of the caliper.



BACKING PLATE

Secure the brake line to the rear of the portal backing plate by using a p-clamp. Insert a 5mm x 20mm bolt through the clamp and backing plate, followed by a 5mm washer and 5mm lock nut.

41

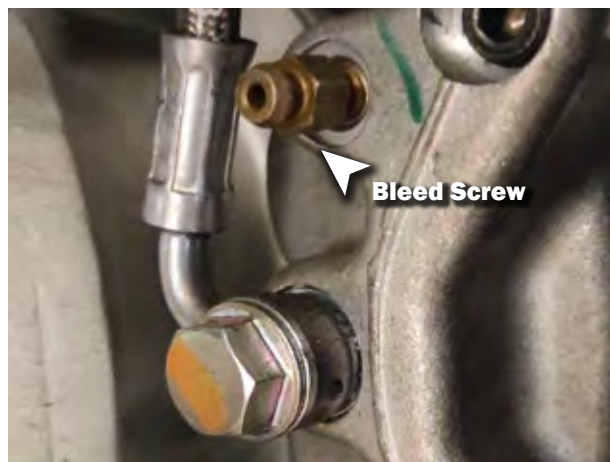
NOTE: USE DOT 4 BRAKE FLUID

CAUTION: ALWAYS wear eye protection like safety glasses. Brake fluid will damage finished surfaces. Do not allow brake fluid to come in contact with finished surfaces.

1. Bleeding the brakes is a two person job; you will need someone at the brake caliper and someone to pump the brake foot pedal. Take precautions due to the vehicle being on jacks and/or jack stands.
2. Clean the master cylinder cover thoroughly and remove the cover.
3. With all bleeder screws open, a gravity bleed is recommended to start with. This will push all the air out at once and eliminate most of the air bubbles. (Have area prepared for spills and cleaning)
4. Add brake fluid to the indicated **MAX** level of the reservoir. (Any **DOT 4** Brake Fluid)
5. Close off each line once you steadily see fluid coming out.
6. Begin final bleeding procedure with the caliper that is the farthest from the master cylinder. It should be this sequence - (PA) REAR, (DR) REAR, (PA) FRONT, and then (DR) FRONT.
7. You can use the supplied clear hose to attach to the caliper bleeder screw. Be sure the hose fits tightly on fitting. Now place the other end of the hose into a clean container.
8. Install a box end wrench on the caliper bleeder screw. Have your brake buddy slowly pump the foot pedal until pressure builds and holds. Have your buddy hold brake pedal down to maintain pedal pressure. Now slowly open the caliper bleeder screw 1/4" turn so the air and fluid will displace into the container.
9. Close bleeder screw, and then have your buddy release the foot pedal.

NOTE: Do not release foot pedal before the bleeder screw is tight or air may be drawn into the master cylinder... and you have to start all over again!

10. Repeat steps until clean fluid appears in the bleeder hose & all the air has been purged... Close bleeder screw, pump brakes, hold pressure, open bleeder, close bleeder, release foot pedal, check master cylinder.
11. Check the master cylinder fluid level.
NOTE: You must maintain at least 1/2" (1.27cm) of brake fluid in the reservoir to prevent air from entering the master cylinder.
12. Tighten bleeder screw securely and remove bleeder hose. Torque the bleeder screw. [4 ft lbs]
13. **REPEAT** procedure steps for the other three (3) brake calipers in the sequence listed above.
14. Add brake fluid to **MAX** level inside master cylinder reservoir after the last caliper is completed. Install master cylinder reservoir cover. Check brake system for leaks.
15. Once completed, dispose of used fluid properly.

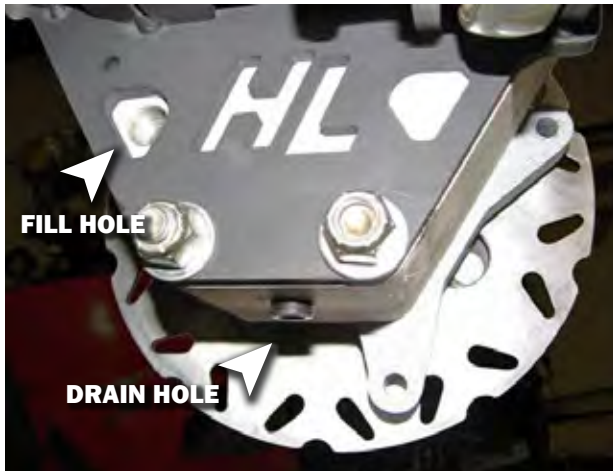


REPEAT STEPS ON OPPOSITE SIDE

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DO NOT USE AN IMPACT TOOL ON ANY PLUGS.



FILL HOLE

DRAIN HOLE



Use SAE 80W-90 oil. This gear lubricant is designed for gears operating under severe temperature and load conditions. SAE 80W-90 viscosity grade offers extended performance.



ALL PLUGS MUST BE LUBRICATED OR WRAPPED IN TEFLON TAPE. PLUGS MAY NOT SIT FLUSH. DO NOT TIGHTEN TO MORE THAN 10FT LBS OF TORQUE.

1. Ensure the vehicle is positioned securely and 'Level'.
2. On the bottom of the box is the drain hole and plug. Make sure the plug is wrapped in Teflon tape or lubricated with oil or grease. Tighten to [10 ft lbs] (8mm)
3. On the lower backside of the backing plate is an opening for the portal box fill hole and plug. Remove the fill plug. (8mm)
4. Place the gear oil bottle spout into the fill hole. You can gently 'Squeeze' the bottle to help the process.
5. Fill the portal box until the fluid starts draining back out of the fill hole. Then reinstall the fill plug, wrap the threads with Teflon tape or lubricate threads with oil or grease. [10 ft lbs] (8mm)

CAUTION: Do not over fill past the fill plug. If the oil heats up or expands, it will cause the oil to exhaust out the axle seal.

6. On the top of the box is the vent hole and plug. Using an Allen wrench, make sure the plug is tightened. [10 ft lbs] (8mm)



An optional vent line kit will be available in the future.

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WHEEL INSTALL

Wheel Requirements:

- 18" or larger wheel required
- 18" wheels cannot exceed 4-1/2" backspacing
- 20" and larger wheels cannot exceed 5" backspacing

Tire Requirements:

- Up to 30" Stock
- 31" with 3" Lift Kit
- 32" to 33" Forward Kit 1.5"
- 34" Forward Kit and Lift Kit
- 35" to 37" Big Lift Kit (45%)
- 38" to 39" Big Lift Kit (45% or 60%)
- 40" to 44" Big Lift Kit (STRONGLY SUGGEST 60%)

- Install wheel lug nuts and securely tighten.
- Remove all jacks, jack stands, and other devices used to lift and hold the vehicle.
- With the suspension supporting vehicle weight, torque the wheel lug nuts using an "X"tightening pattern.

Aluminum wheels = [90 ft lbs]

Steel wheels = [50 ft lbs]

WARNING: Re-tighten lug nuts at eight (8) hours after any wheel change or anytime wheel nuts are loosened. Failure to do so could cause wheels to come off while the vehicle is in motion. This is a warning and reminder.

REMEMBER: You just bled the brakes, unbolted and bolted steering and drive train components, added more take-off torque and made many changes by adding the portal boxes. FIELD TEST this machine at LOW speed before putting into full time Play or Work Mode. Check the brakes for proper braking action & pedal reserve.

FRONT WHEEL ALIGNMENT

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IF YOU HAVE ADJUSTABLE CONTROL ARMS, YOU MUST ADJUST THE CAMBER FIRST BEFORE PROCEEDING. DO NOT INSTALL WHEELS ONTO UTV UNTIL PROPER ALIGNMENT HAS BEEN ACHIEVED.

- Straighten steering wheel
- Make sure that the brake rotors are straight to sight or level.
- Using a tape measure, measure from inside to inside on the front and back ends of the rotors.



INCORRECT TOE

If the toe alignment is incorrect, measure the distance between vehicle center and the back of the rotors. This will indicate which tie rod needs adjustment.

ADJUSTING TOE

- Adjust tie rods until **BOTH** measurements are the **SAME**, then adjust toe tolerance.

The recommended vehicle toe tolerance is 1/8" to 1/4" (3.175-6.35mm) toe out. This means the **FRONT MEASUREMENT IS WIDER THAN THE REAR MEASUREMENT.**

TOE ADJUSTMENT CHART

TOE (Inches)	1/16	1/8	3/16	1/4	5/16	3/8
TOE (Degrees)	0.12°	0.25°	0.38°	0.51°	0.64°	0.76°

Recommended Settings



If the **FRONT OF THE WHEELS** are facing **OUT**, adjust the tie rods **OUT** or **INCREASE the length of the tie rod.**

Measurement at the front of the tires will be **GREATER** than the rear, if the **TOE IS OUT.**



If the **FRONT OF THE WHEELS** are facing **IN**, adjust the tie rods **IN** or **REDUCE the length of the tie rod.**

Measurement at the front of the tires will be **LESS** than the rear, if the **TOE IS IN.**



IMPORTANT NOTE: When tightening the tie rod jam nuts, the tie rod ends must be held parallel to prevent rod end damage and premature wear. Damage may not be immediately apparent if done incorrectly.

After alignment is complete, tighten & torque tie rod end jam nuts to specifications. [12-14 ft lbs]



HIGH LIFTER LIMITED LIFETIME WARRANTY

High Lifter offers a Limited Lifetime Warranty to the original purchaser that our product shall be free from defects in material and workmanship for the life of the product if utilized in accordance with the manufacturer's instructions for installation and operation of said products.

LIMITED LIFETIME WARRANTY EXTENDS TO THE FOLLOWING PRODUCT LINES:

- **Lift Kits (Signature, Standard and Big Lifts)**
- **Control Arms**
- **Trailing Arms**
- **Radiator Relocation Kits**
- **Portal Gear Lifts**
- **Wheel Spacers**
- **Tow Hooks**
- **Control Arm Link Kits**

Damages to vehicle or any other object during the installation, use, or removal of High Lifter products are not covered under this warranty. Normal wear items included with any of the products covered under this Limited Lifetime Warranty are excluded from coverage. These items include, but are not limited to heim joints, tie rods, bearings, bushings, seals, gaskets, zinc plating, painted and powder coated finishes. Other exclusions of coverage under this warranty include, but are not limited to: damage or product failure due to improper installation, lack of maintenance, product modification, abuse, collision or use on vehicles for which product was not designed, repairs performed by anyone other than approved High Lifter personnel or made using non-High Lifter components. This warranty is valid for the original purchaser only and is non-transferable. High Lifter reserves the right to inspect any product before determining if the claim is valid and covered under this warranty. Claims determined to be caused by reasons other than a manufacturer defect will be rejected and an estimate for repair or cost of a replacement product if a repair is not possible, will be provided.

This warranty is exclusive and is in lieu of any implied warranty of merchantability, fitness for a particular purpose or other warranty of quality, whether express or implied, except the warranty of title.

WARRANTY PROCESSING

If you suspect your product is defective, **DO NOT** disassemble the product to determine the cause without prior approval as it may void your warranty status. This is especially true with our Portal Gear Lift. To begin the claim process, please e-mail our warranty team at warrantycare@highlifter.com and include the following in the e-mail:

- ☐ Your full name, address and contact phone number.
- ☐ The year, make and model of your vehicle
- ☐ The part number of the product
- ☐ Photos of the product installed, and vehicle product is installed on
- ☐ Proof of Purchase (Required for all warranty claims and you must be the original purchaser)

Once a claim is created, you will receive a return authorization number (RMA). Write this number on the outside of the box containing your defective product and include it along with your name and contact information inside the box. Product must be returned in the original box or a box of equal strength and packaging. Product sent without an RMA number visible on the outside of the box or sent COD will be refused. Ship your product to the following address:

High Lifter Products

Attn: Returns 7455 Atkinson Drive. Shreveport, LA 71129

Once your product is received, we often have your replacement or repaired product shipped back to you within 3-business days of receiving it. Please note that High Lifter is not responsible for shipping charges on product returned for warranty or repair, including duties and fees required by those residing outside the United States.

THANK YOU FOR CHOOSING
HIGH LIFTER

HIGH LIFTER PORTAL GEAR WARRANTY PROGRAM

Thank you for purchasing a High Lifter Products Portal Gear Lift. Our Portal Gear Lifts have been engineered to provide superior performance on your ATV/UTV.

LIMITED LIFETIME WARRANTY:

HIGH LIFTER PRODUCTS, INC. warrants to the **ORIGINAL** purchaser of any Portal Gear Kit for a lifetime of protection from the date of purchase against defects in materials or workmanship, subject to the following conditions:

- The product must be properly installed according to all installation instructions.
- HIGH LIFTER** is not liable for any incidental or consequential damages to anything other than the Portal Gear Kit covered by this warranty. **HIGH LIFTER** is not liable for any incurred expenses, labor costs to install/remove/reinstall Portal Gear Kit or any OEM or aftermarket components, loss of use of machine, damage to housings or damage to any aftermarket accessory or OEM components.
- If the Portal Gear Kit has been disassembled or modified by a third party, the warranty is null and void.
- Any Portal Gear Kit damaged in a collision with any object is excluded from this warranty. However, the Portal Gear Kit may be refurbished for a fee upon repair authorization by the owner. Costs will vary depending on the condition of each Portal Gear Kit assembly.
- Warranty is non-transferable from the **ORIGINAL** purchaser.
- HIGH LIFTER** reserves the right to inspect the Portal Gear Kit for determining if there were any defects in the installation and to determine the validity of any warranty claim. The warranty process may require the **ORIGINAL** purchaser to provide photographs of the ATV/UTV and its installed Portal Gear Kit.
- Items that will not be covered under the warranty are but not limited to: Bearings, Seals, Gaskets, and Wheel Studs. All other components in kit are subject to review by **HIGH LIFTER** to determine reason for failure and if they meet requirements for warranty coverage.
- Warranty will be void on products that show; misapplication, improper installation, abuse, lack of proper maintenance, negligence, or alteration from original design.
- Any parts used to repair a portal kit must be purchased from **HIGH LIFTER** or warranty will be voided. For safety reasons it is important that the proper fastener grade, thread engagement, and torque specification be followed to prevent parts from failing. See instructions for torque data/specifications.

REFUSED SHIPMENTS/ORDER CANCELLATION:

Refused shipments are subject to a 20% restocking fee plus all associated freight costs. It is our goal to ship all orders in a timely manner. If a customer wishes to cancel an order (provided it is not a special-order product), it is the responsibility of the customer to cancel the order prior to the product being shipped. If a customer cancels an order after product has been shipped, they refused shipment, cancellation, or return will be subject to a 20% restocking fee and any freight charges incurred. For orders outside the United States, any fees associated with customs or duties are non-refundable.

DAMAGED SHIPMENTS:

All claims for damaged shipments must be made within 72 hours of delivery to the point of destination. Any damage to package should be noted with carrier at the time of delivery if possible. We will not be responsible for damage claims made over 72 hours after delivery to the point of destination.

OBTAINING A WARRANTY CLAIM:

All returns for warranty must be pre-approved by calling 1.800.699.0947. After warranty approval has been granted and a Return Merchandise Approval (RMA) number issued, the Portal Gear Kit must be received by **HIGH LIFTER PRODUCTS** within 15 calendar days. The RMA number must be clearly displayed on the return box or the return will be refused. An RMA number does not imply that a replacement or refund will be issued on any product, but only that we will inspect the Portal Gear Kit for warranty claims. For orders outside the United States, any freight or fees associated with customs and duties are the responsibility of the purchaser and are non-refundable. All claims must be accompanied by the sales receipt detailing date and place of purchase, a written explanation of the problem, a phone number, and e-mail address. A copy of this receipt must be included with the Portal Gear Kit submitted for warranty repair or replacement. The purchaser is responsible for any freight charges on all warranty claims, including incoming freight to High Lifter and return freight to the purchaser.

RMA Number #

HIGH LIFTER PRODUCTS WARRANTY CLAIM

Name: _____

Product Number: _____

Address: _____

Place of Purchase: _____

Date of Purchase: _____

Phone Number: _____

Reason for Return: _____

E-Mail Address: _____

Reminder – This claim must be accompanied by a copy of the original receipt.



PRODUCT DISCLAIMER

THE PRODUCT IS/WILL:

- Designed and intended for use on a UTV at slow speeds.
- Increase the center of gravity.
- Increase the turning radius.
- Increase the stopping distance when adding larger tires.
- Increase and accelerate wear of factory components including bushings, bearings, ball joints, and tie rod ends.
- We cannot guarantee fitment with other aftermarket accessories.

Safety Guidelines:

- Inspect all moving factory suspension components particularly ball joints, tie rod ends, control arm connections, and brakes prior to each ride and replace if worn.
- Inspect clearances with control arms and brake lines prior to each ride.
- Wheel spacers should not be used with a Portal Gear Kit.
- 14" or larger wheels must be used with the Portal Gear Kit. 12" wheels cannot be used.
- Jumping, high speeds, and quick maneuvering should be avoided.

Maintenance Information:

- Check gear oil in portal boxes following 25 hours of riding or sooner, depending on how you ride.
- Use 4 oz of SAE 80W-90 Gear Lubricant as needed in each portal box.
- Replace worn factory components including bushings, bearings, ball joints, brakes, and tie rod ends when they show wear.

Any vehicle equipped with a Portal Gear Kit must have the enclosed large format "Warning to Driver" decal installed on the inside of the windshield or on the vehicle's dash, within driver's view. The "Warning to Driver" decal is to act as a constant safety reminder for whoever may be operating the vehicle.

INSTALLING dealer:

It is your responsibility to install the "Warning to Driver" decal and forward these installation instructions to the vehicle owner for review of warnings, product use, and maintenance information. Replacement Warning Decals are available FREE on request. These instructions are to be kept with the vehicle registration papers and owner's manual for the service life of the vehicle.

REFUSED Shipments/Order CANCELLATION:

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